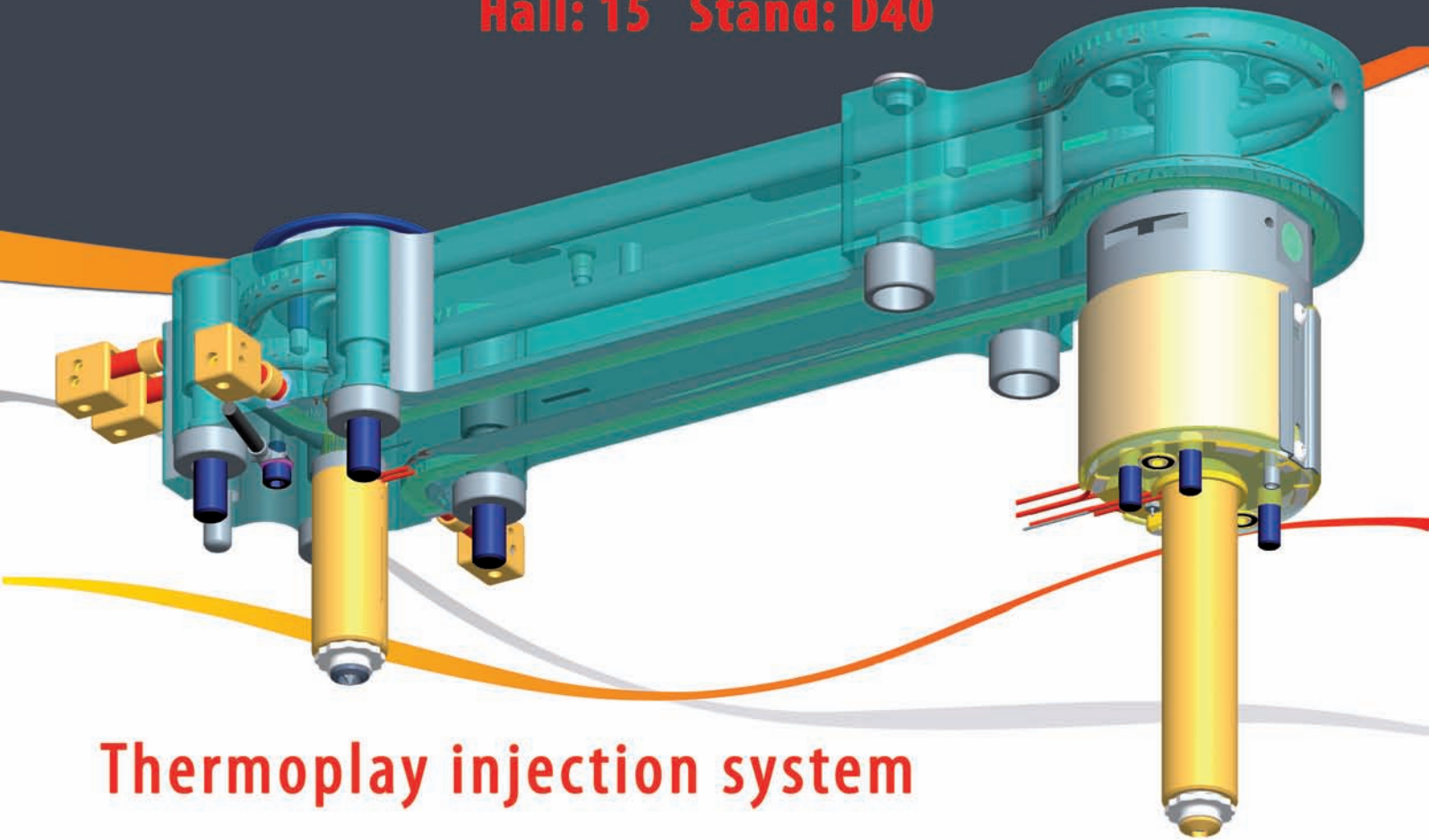


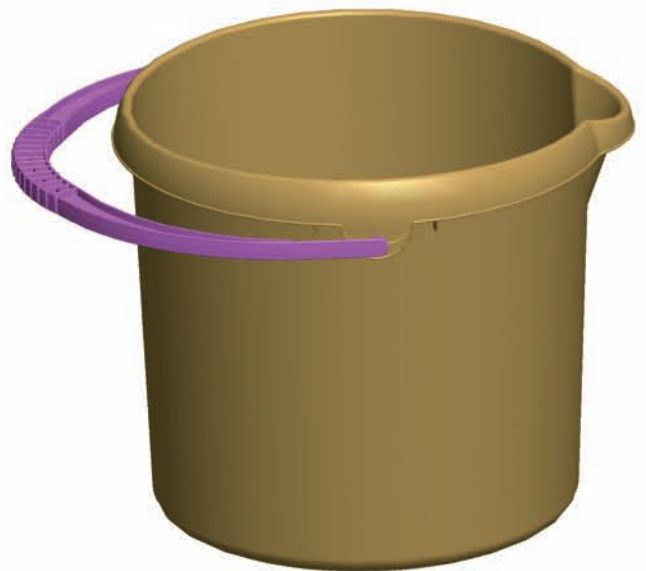
LIVE VIEW AT STAND ROMI

Hall: 15 Stand: D40



Thermoplay injection system

- **Injection system:** Thermoplay SS131307
IML (In mould labeling)
- **Nozzles:** N.1 F6/3 single valve gate nozzle diam.32 , L=186 mm
N.1 screw in FA1 MD diam.32, L=99.6 mm
- **Shut off system:** pneumatic
- **Product:** Bucket with handle
- **Weight:** 120 gr (bucket) + 10,5 gr (handle)
- **Medium thickness:** 0,9 mm
- **Material:** 70% Homopolymer MFI 70 +30% Copolymer MFI 70
- **Injection time:** 0,48 sec
- **Cycle time:** 8,68 sec, 10,68 sec with IML and handle assembling
- **Hot runner temperature:** 240° C
- **Mold temperature:** 20° C
- **Moldmaker:** Mondialstampi Snc
- **Injection machine:** ROMI EN 450
- **Handling device:** Dal Maschio Group- Robot snap tank



THERMOPLAY[®]
HotRunnerSystems

