

LIVE VIEW AT STAND ERKOC MOLD

Hall: A/6 Stand: 6416



Thermoplay valve gate stack mold

- **Injection system:** Thermoplay SS121300, valve gate stack mold
- **Nozzles:** N.4+4 DN3B diam. 30 mm lenght 211 mm
- **Shut off system:** pneumatic

- **Product:** Thin wall container 200 ml
- **Weight:** 7.5 gr.
- **Thickness:** 0.40 mm
- **Material:** Sabic PP MFI 70

- **Injection time:** 0.25 sec.
- **Cycle time:** 4.8 sec
- **Hot runner temperature:** 220 C
- **Mold temperature:** 35 C

- **Moldmaker:** ERKOC MOLD Ltd.
- **Injection machine:** 320 ton Arburg with IML robot
- **IML robot technology:** ROBOPLAS Ltd.

