• SINGLE NOZZLE / *EINZELDÜSE*

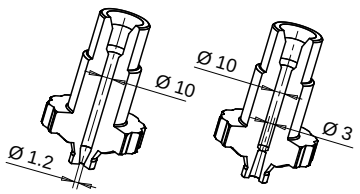
Nozzle code / *Düse*		L	Heater code *Heizung*	Watt	Thermocouple *Thermofühler*
with tip / *mit Düsenspitze* E15203	with tip / *mit Düsenspitze* E15205				
F646076-2DN	**F646076-2DS**	76	E15521	480	E05505-F46
F646086-2DN	**F646086-2DS**	86	E15522	480	
F646096-2DN	**F646096-2DS**	96	E15147	540	
F646106-2DN	**F646106-2DS**	106	E15148	540	
F646116-2DN	**F646116-2DS**	116	E15149	540	
F646126-2DN	**F646126-2DS**	126	E15150	580	
F646136-2DN	**F646136-2DS**	136	E15151	580	E15206-F46
F646146-2DN	**F646146-2DS**	146	E15152	580	
F646156-2DN	**F646156-2DS**	156	E15153	640	
F646166-2DN	**F646166-2DS**	166	E15154	640	
F646176-2DN	**F646176-2DS**	176	E15155	640	
F646186-2DN	**F646186-2DS**	186	E15156	720	E15223-F46
F646196-2DN	**F646196-2DS**	196	E15157	720	
F646206-2DN	**F646206-2DS**	206	E15158	720	
F646216-2DN	**F646216-2DS**	216	E15159	760	
F646226-2DN	**F646226-2DS**	226	E15160	760	
F646236-2DN	**F646236-2DS**	236	E15161	760	E15224-F46
F646246-2DN	**F646246-2DS**	246	E15162	790	
F646256-2DN	**F646256-2DS**	256	E15163	790	
F646266-2DN	**F646266-2DS**	266	E15164	790	
F646276-2DN	**F646276-2DS**	276	E15165	810	
F646286-2DN	**F646286-2DS**	286	E15166	810	E15225-F46
F646296-2DN	**F646296-2DS**	296	E15167	810	
F646306-2DN	**F646306-2DS**	306	E15168	840	
F646316-2DN	**F646316-2DS**	316	E15169	840	
F646326-2DN	**F646326-2DS**	326	E15170	840	
F646336-2DN	**F646336-2DS**	336	E15171	880	E15226-F46
F646346-2DN	**F646346-2DS**	346	E15172	880	
F646356-2DN	**F646356-2DS**	356	E15173	880	

Code	R	WxP
../S001	0	
../S002	1/2"	
../S003	19.5	
../S004	40	
../S005		Ø14x21
../S006		Ø16x21

Exemple of order: **F 6 46 146-2DS/S006**
Bestellbeispiel:
Singlenozzle-Einzeldüse
Nozzle - Düse
Length - Länge
Tip type - Düsenspitze
40 mm spheric radius injection bushing
Angießbuchse krugel R 40 mm

TIP / *DÜSENSPITZE*

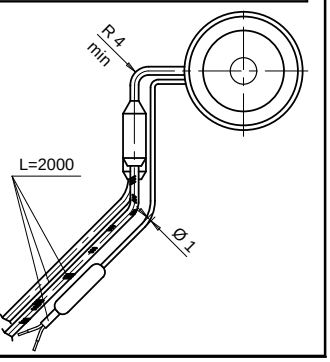
Tip code / *Dusenspitze*	
E15203	**E15205**

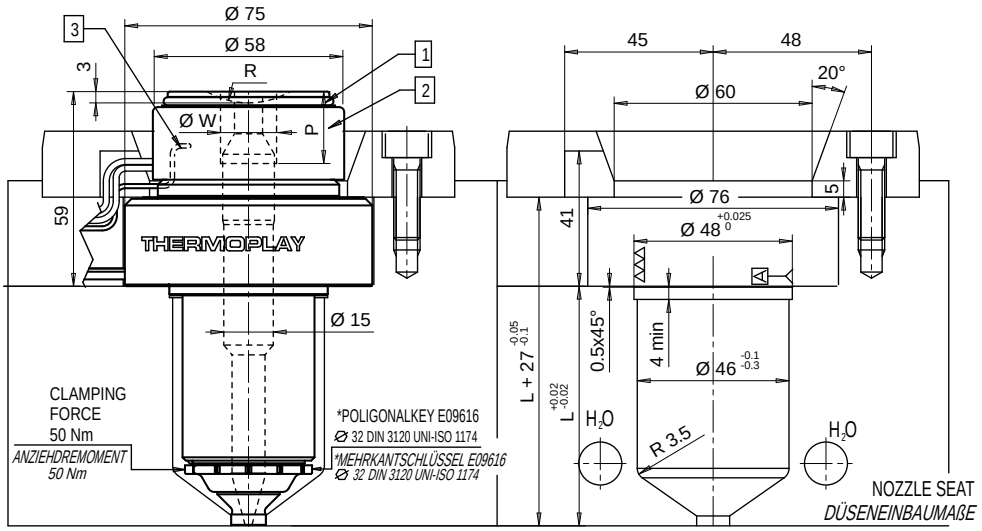


HEATER AND THERMOCOUPLE
HEIZUNG UND THERMOFÜHLER

HEATER *HEIZUNG*	White / *Weiss* Red White *Rot Weiss*	230 V
THERMOCOUPLE *THERMOFÜHLER*	Red / *Rot*	TC+
	Blue / *Blau*	TC-

Grounded thermocouple with J type calibration
Die Masse des Thermofuehlers ist zusammen mit dem Type J.

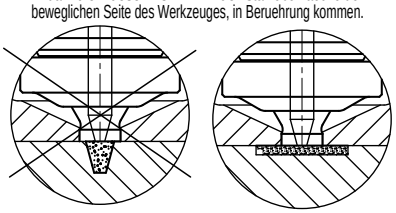




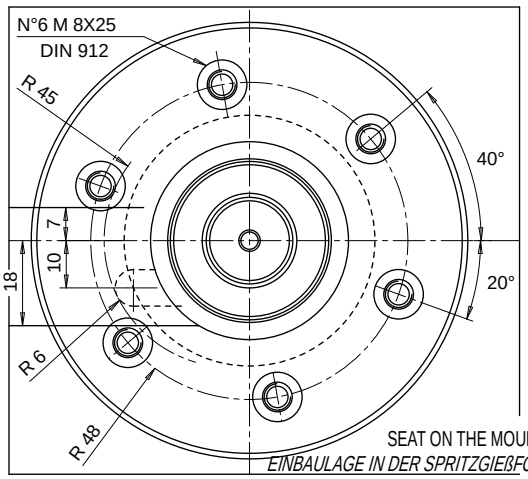
NOZZLE SEAT
DÜSENEINBAUMAßE

NOZZLE
DÜSE

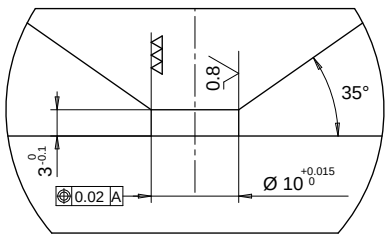
In the processinig phase the nozzle MUST NOT came in to contact in the steel surface of the moving part of the mould. In der Produktionsphase, darf die Duese NICHT MIT der Stahloberflaeche der beweglichen Seite des Werkzeuges, in Beruehrung kommen.



NO *Nein* YES *Ya*



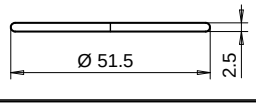
SEAT ON THE MOULD
EINBAULAGE IN DER SPRITZGIEßFORM



SPARE PARTS / ERSATZTEILE

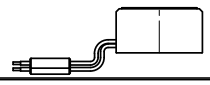
1 SEAL RING FOR HEATER BAND
JUSTIERRING FÜR HEIZBAND

Code	E09063



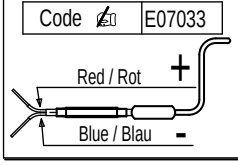
2 HEAD HEATER 230 Volt
DÜSENKOPFHEIZUNG 230 Volt

Code	E09044	400 W
Brown / Braun Brown-Black Braun-Schwarz		230 V



3 HEAD THERMOCOUPLE
THERMOFUHLER FÜR KOPF

Code	E07033

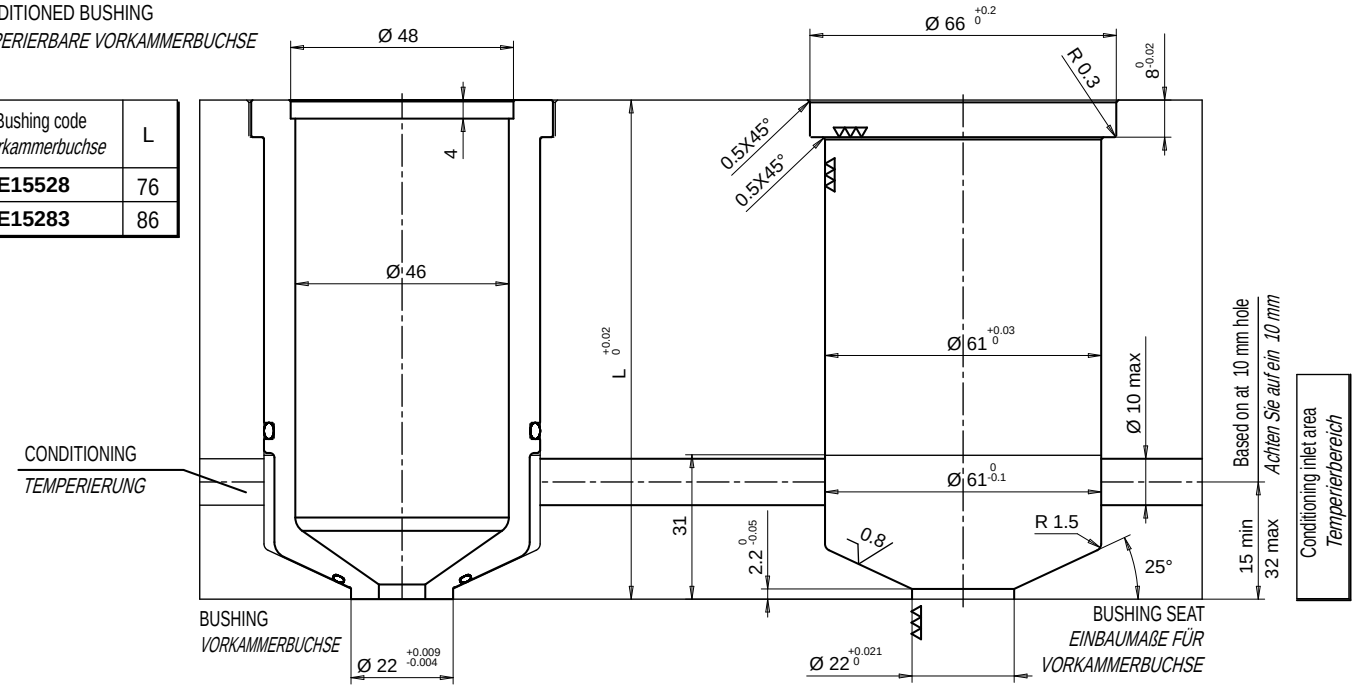
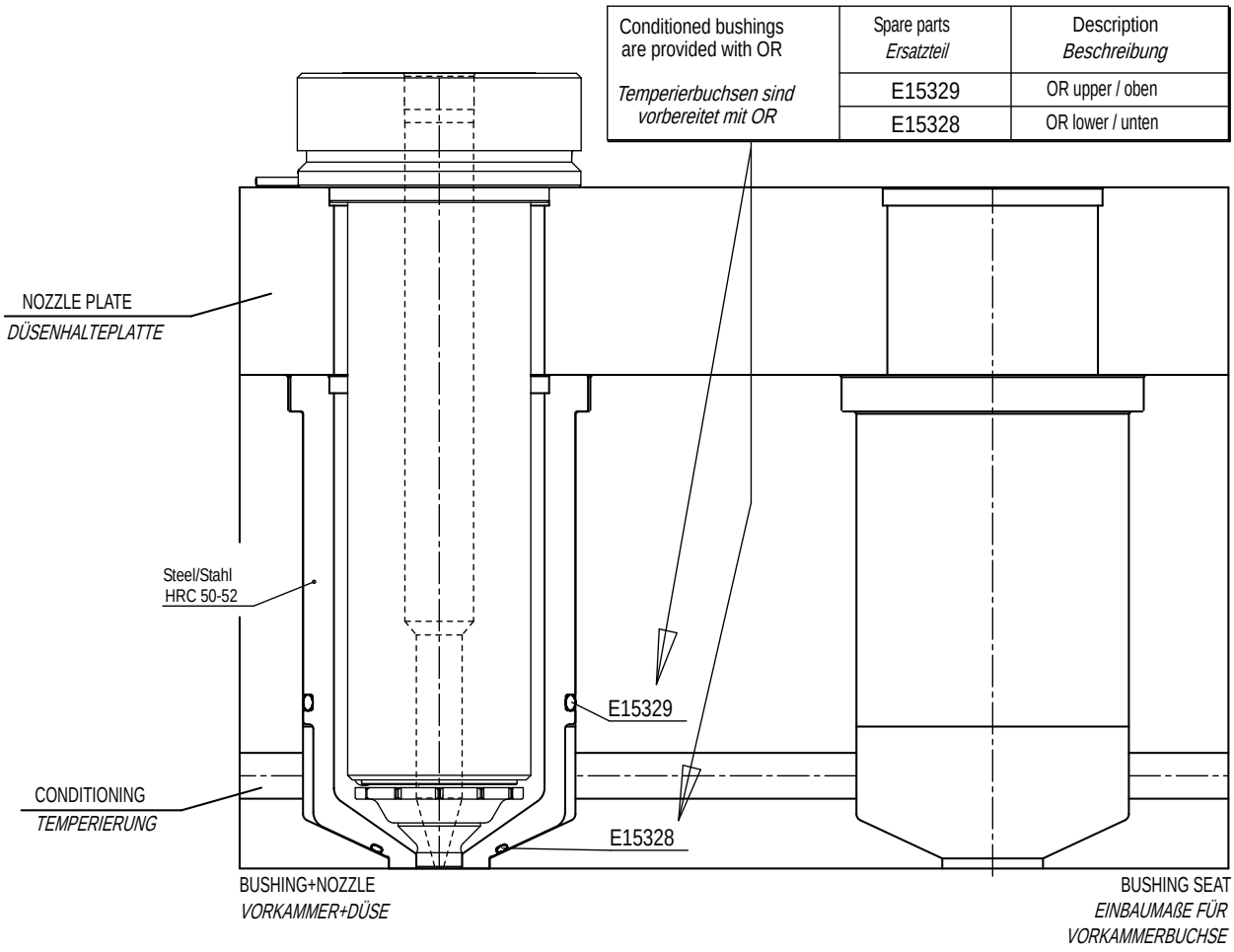


Edition 07/2007 - *Ausgabe 07/2007*

• CONDITIONED BUSHING / *TEMPERIERBARE VORKAMMERBUCHSE*

• CONDITIONED BUSHING
• *TEMPERIERBARE VORKAMMERBUCHSE*

Bushing code *Vorkammerbuchse*	L
E15528	76
E15283	86



Spacer are not provided with conditioned bushings. Available lengths are 76 and 86 as above mentioned.
Temperierbare Vorkammerbuchsen werden ohne Distanzstüke geliefert. Verfügbare Längen, 76 und 86 mm.