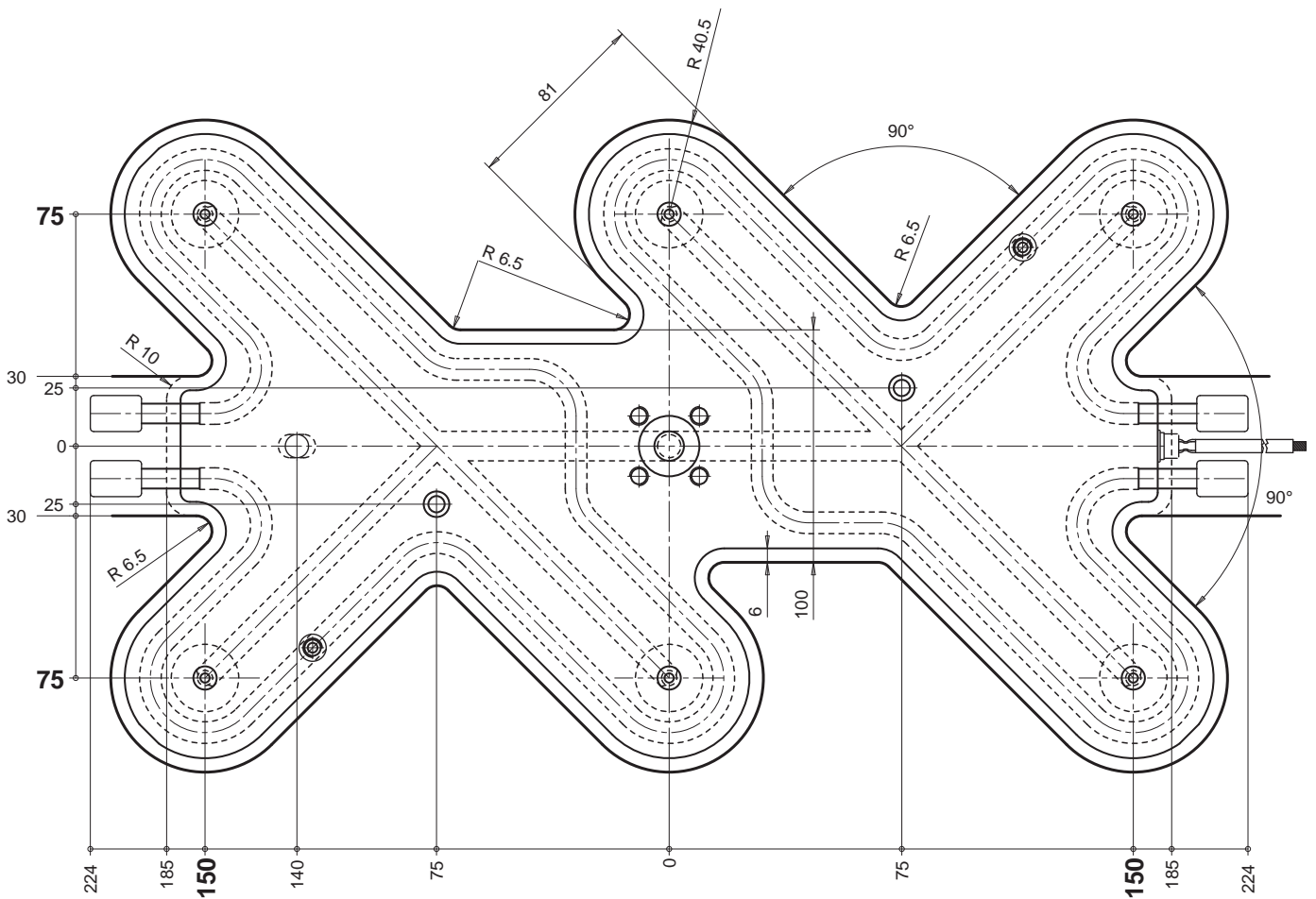
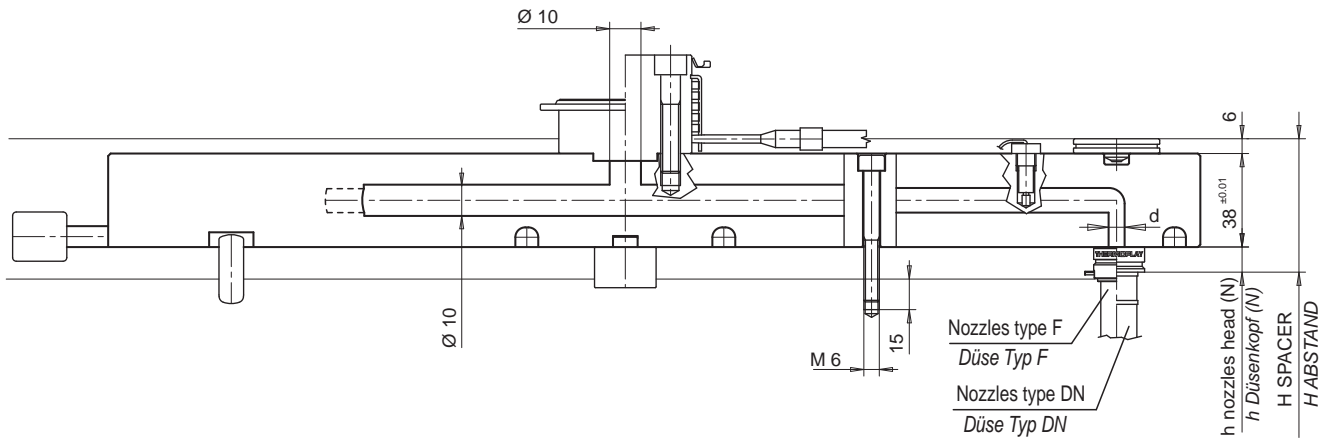


| Manifold / Verteilerblock | | |
|---------------------------|------------------------|-----|
| CODE | NOZZLE TYPE / DÜSENTYP | d |
| E90270-40 | DN18 - F11 | Ø 4 |
| E90270-60 | KS5/8 Ø22-F16-F24-DN22 | Ø 6 |
| E90270-80 | KS5/8 Ø30 | Ø 8 |

| SPARE PARTS / ERSATZTEILE | | | | | |
|---------------------------|--|-------|--------|--|-------|
| CODE | DESCRIPTION | Q.TY | CODE | DESCRIPTION | Q.TY |
| | BESCHREIBUNG | MENGE | | BESCHREIBUNG | MENGE |
| E92043 | Heater 240 VOLT Power 2200 WATT each Heizung 240 VOLT 2200 WATT pro Stück | 2 | E08562 | Thermocouple Fe-CuNi J type calibration Thermofühler Fe-CuNi Type J. | 2 |

— See page 26.02 for the information related to the ACCESSORIES / Zubehör s. Seite 26.02 —



$$H \text{ Spacer / Abstand} = (N + 38 + 6) + [(N + 38 + 6) \cdot \Delta t \cdot K] - 0.05 = \text{mm}$$

N= nozzle head / Abstand

Δt = Temperature difference between the hot runner and the mould / Temperaturunterschied zwischen dem Heisskanal und dem Wehrring.

K = Steel thermal expansion coefficient / Wärmeausdehnungs Koeffizient für Stahles (= 0.000125)