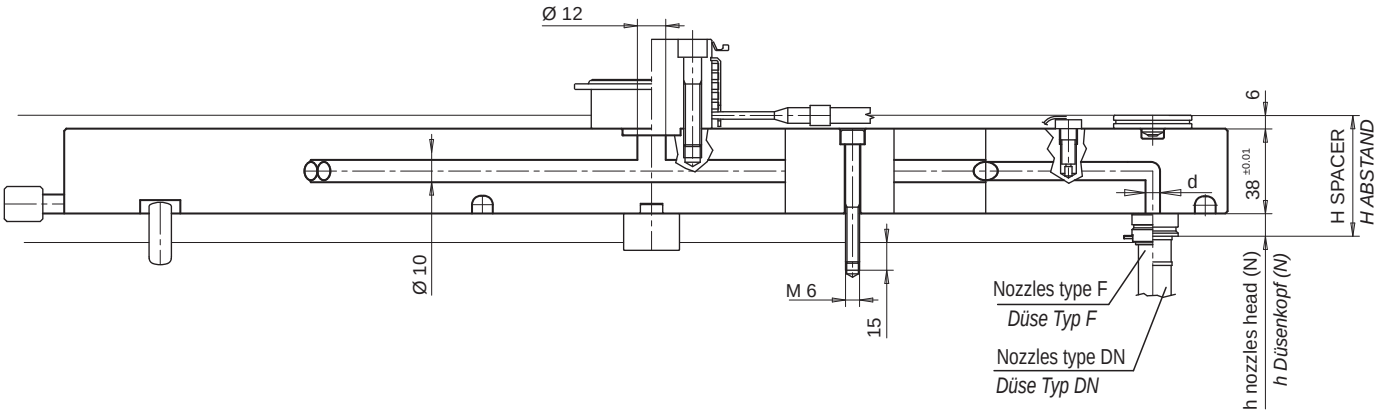
Manifold / *Verteilerblock*		
CODE	NOZZLE TYPE / *DÜSENTYP*	d
E90136-40	DN18 - F11	Ø 4
E90136-60	KS5/8 Ø22-F16-F24-DN22	Ø 6
E90136-80	KS5/8 Ø30 - DN30	Ø 8

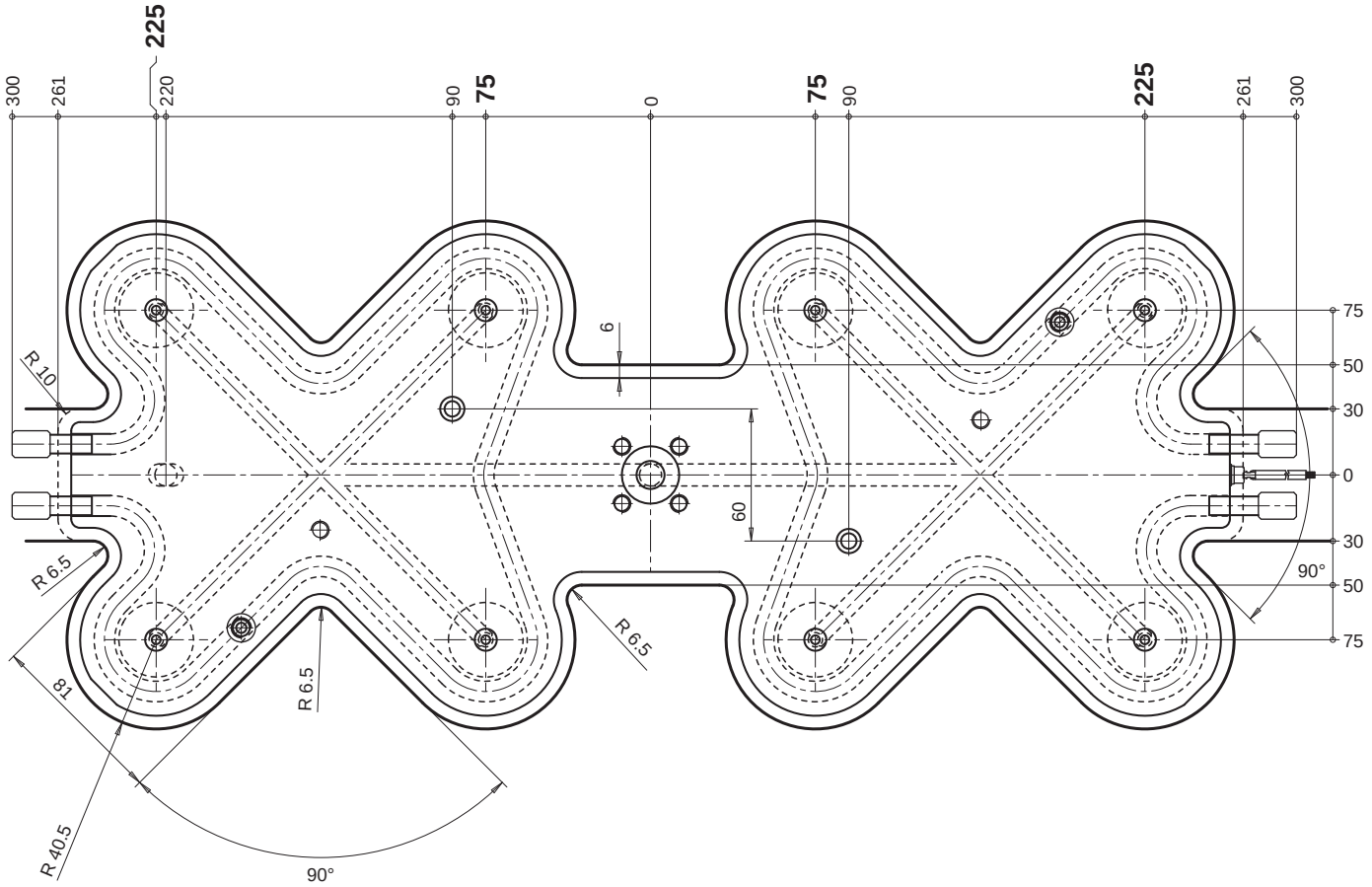
SPARE PARTS / *ERSATZTEILE*

CODE	DESCRIPTION *BESCHREIBUNG*	Q.TY *MENGE*
E92010	Heater 240 VOLT Power 3000 WATT each *Heizung 240 VOLT* *3000 WATT pro Stück*	2

CODE	DESCRIPTION *BESCHREIBUNG*	Q.TY *MENGE*
E08562	Thermocouple Fe-CuNi J type calibration *Thermofühler Fe-CuNi* *Type J.*	2

See page 26.02 for the information related to the ACCESSORIES / *Zubehör s. Seite 26.02*





H Spacer / Abstand = (N +38+6) +[(N+ 38 +6) • △t • K] - 0.05 = mm

N= nozzle head / *Abstand*

△t = Temperature difference between the hot runner and the mould / *Temperaturunterschied zwischen dem Heisskanal und dem Werhreng.*

K = Steel thermal expansion coefficient / *Wärmeausdehnungs Koeffizent für Stahles (= 0.0000125)*

Edition 12/2010 - *Ausgabe 12/2010*