THERMOPLAY S.P.A.
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HOT RUNNER QUOTATION WORKSHEET

Date _____

AGENT _____ Customer _____ Customer Code _____

Contacted person _____ Phone _____ Email _____

Address _____

End User _____ Customer technical specs _____

DESCRIPTION _____ STAINLESS STEEL ☐ Yes ☐ No

MATERIAL * _____ PRODUCER _____ Melt index _____

Nr. cavities (*) _____ Shot weight in grams for each nozzle (*) _____ (g) Medium thickness mm (*) _____

COLOUR CHANGE ☐ Yes ☐ No C.C. BUSHING ☐ Yes ☐ No INJECTION TYPE ☐ direct ☐ with sprue ☐ sequential

BAND HEATER (power max. for zone. Standard Thermoplay = 3500W/16A max for zone) _____ (Watt) HOTHALF * ☐ Yes ☐ No INOX ☐ Yes ☐ No

Nr. NOZZLES * _____ nozzle type * _____ nozzle code _____

NOZZLE BUSHING ☐ standard ☐ with cooling ☐ special (provide drawing) ☐ No bushing code _____

INJECTION BUSHING * radius _____ (if not specified, R=0) ☐ decompression ☐ with filter

☐ IB Ø24/Ø32 with heater ☐ H = 46 ☐ H = 62 ☐ H = 82 (IB32 H=86)

☐ IB Ø54 with heater ☐ H = 40 ☐ H = 60 ☐ H = 80

☐ IB Ø54 H = 22 without heater

☐ special H = _____

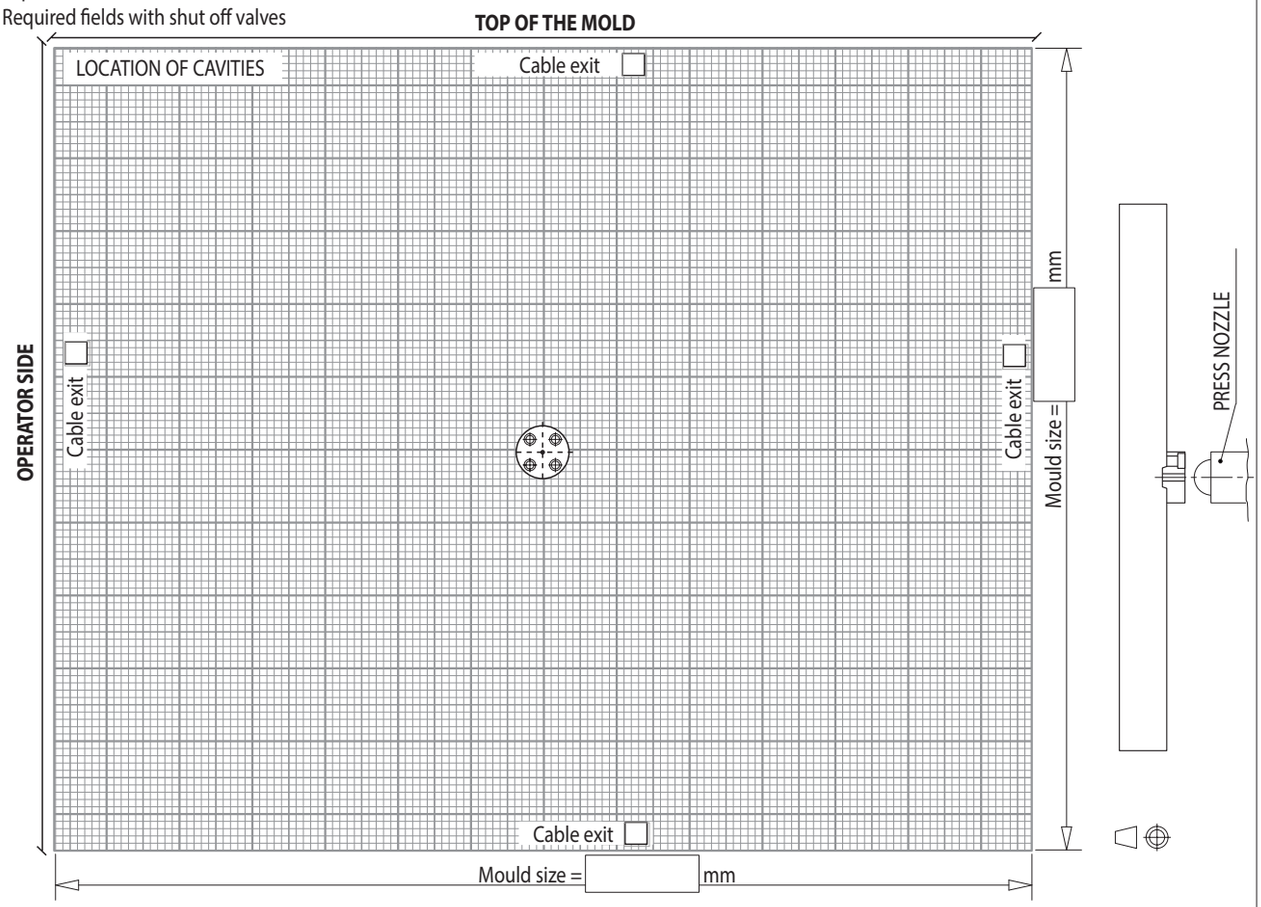
SHUT OFF VALVES**: code _____ Ø PIN** _____ ☐ conical** ☐ cylindrical** ☐ free** ☐ oriented**

☐ ELECTRICAL CONNECTION SET code _____ TEMPERATURE CONTROLLER ☐ No ☐ Yes ☐ 240 Volt ☐ 400 Volt

☐ INSULATION PLATE ☐ 6 mm ☐ 8 mm ☐ 12 mm Mould size: A _____ x B _____

MOLDFLOW ANALYSIS* ☐ No ☐ Yes Reason for analysis* _____

(*) Required fields
(**) Required fields with shut off valves



The represented drawing is "view from injection bushing/nozzle press".

Thermoplay reserves the right to propose alternatives for the manifold output cables during the design phase to optimize the heating.

NOTES _____

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