

FORM MO0311.09

CONFIRMATION OF TECHNICAL INFORMATION RELATED TO THE ORDER

FORM TO BE SENT WITH THE ORDER

(PLEASE FILL OUT THE FORM USING CAPITAL LETTERS)

WARNING: This form should not be changed
(Form which belong to Thermoplay Quality System Processing)

Prot. nr: _____

AGENT: _____ Date: _____ Ref. Agent: _____

CLIENT: _____ Offer N°: _____

CUSTOMER SPECIFICATIONS :

PIECE MOULDED: _____ Material used: _____

Commercial name: _____ Producer: _____

Possible additives used: _____

Characteristics of used additives: _____

Temperatures expected for use: Manifold _____ (°C) Mould: _____ (°C)
(if different from what specified by the producer)

Injected weight for each nozzle: _____ (gr) Average thickness: _____ (mm)

COLOUR CHANGE: YES NO HEATER: max power _____ (Watt per zone)
(Thermoplay standard = 3500 W / 16 A max per zone)

INJECTION TYPE: direct with sprue nr. cavities _____

NOZZLE TYPE: _____ CODE: _____

THERMOCOUPLE TYPE: J K grounded insulated
(Thermoplay standard = type J grounded)

NOZZLE BUSHING: standard special Injection hole diameter: _____ (mm)
(if foreseen) (Thermoplay standard = cylindrical hole not finished)

PRESS NOZZLE HOLE Ø : _____ (mm) RADIUS OF THE PRESS NOZZLE: _____ (mm)

SHUT OFF GROUP Pin finishing: conical cylindrical closure diameter (mm): _____
Pin type: standard oriented

SHUT OFF SYSTEM MANAGED IN SEQUENTIAL MODE

TEMPERATURE CONTROLLER USED: Thermoplay Other _____ (specify)
Code: _____

ONLY FOR SPARE PARTS ORDER Thermoplay order N: _____ / _____ P/N: SS

SHAPE AND/OR THICKNESS SPECIFIC REQUIREMENTS OF THE MANIFOLD (similar to previous job code and/or standard):

(Thermoplay reserves to confirm the feasibility of the requests)

ATTACH THE DEFINITIVE DRAWINGS OF THE MOULD IN 2D/3D, SPECIFYING THE VIEW AND THE POSITION OF THE WIRE EXITS

IN THE CASE OF HOT HALVES OR WIRING PLEASE SEND THE SPECIFIC FORM
(please specify the electrical scheme, specifications or norms, particular requirements ...)

STAMP AND SIGNATURE OF THE CLIENT _____

Thermoplay S.p.A. reserves to accept the order if the present information is supplied